



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4085-3

Job Sheet 199729



Part No: D4085-3

Job Qty: 24 pcs

Part Name: Placard



Part Weight: 0 lbs

Job Created: 8/29/19

Due Date: 9/20/19

Type: Stock

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG REV C IPP Rev:A 10.08.18 new issue DD ver:EC

Ship Via:

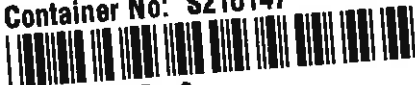
Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	24 pcs	9/20/19	9/20/19	0.00	0.00	Purchasing - 1	At 19/04/23
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	24 pcs	9/20/19	9/20/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	At 19/04/23



Container No: S216147



Part: D4085-3

Job No: 199729

Serial No/Batch: S216147

Revision:

Inspector:

Exp Date: 09/10/2020

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/02/19

Plex 9/4/19 8:14 AM Dart.Lavoie.Chantal

9/4/2019

[Dart Hawkesbury] Job Sheet - Lavoie, Chantal

120 QC 6	24 pcs	9/20/19	0.00 0.00	Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				QC 6 - 9	DAS
				QC 6 - 68	61
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	24 pcs	9/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	pc stock
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS
				Packaging 3 - 36 - B4B	21
140 QC 21 - SA	24 pcs	9/20/19	0.00 0.00	QC 21 - SA - 21	9-89 OCT 01 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 100 - (Purchasing) Issue P/O: _____
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____) ***ONE YEAR EXPIRED DATE FROM
 RECEIVING: _____ ***
 140 - (QC21- Final Inspection - Work Order Release)

Plex 9/4/19 8:14 AM Dart.Lavoie.Chantal

9/4/2019

[Dart Hawkesbury] Job Sheet - Lavoie, Chantal

PO Details

Studio de Lettrage 2001 (stu002-vc)



PO No: POHB044416

Line No: 3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4085-3P	Placard, Instructions	24 pcs (1 ea)	100-Purchasing	821667

ex: 9/10/2020

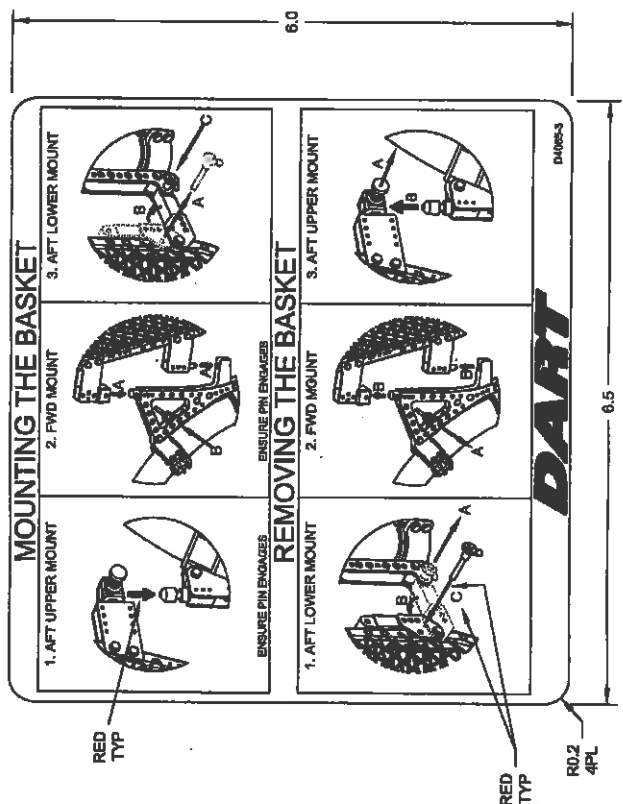
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4085-3P	24	0	0

Part Specifications

Specifications could not be found.

Plex 9/4/19 8:14 AM Dart.Lavoie.Chantal



D4085-3 PLACARD, INSTRUCTIONS

- NOTES:
- 1) MATERIAL: BLACK LETTERS AND GRAPHICS WITH RED ARROWS AND LOGO ON WHITE BACKGROUND AND ADHESIVE BACK. MANUFACTURED FROM 3M, 7 MIL. MASKING FILM #6522CP OR AVERY IPM #2031
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) USE FILE D4085-3C.sps FOR GRAPHICS

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
199729 MJS
190830

RELEASED
R 2010-07-16

DESIGN	IPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. D4085
MFG. APPR.	N/A	REV. C SHEET 2 OF 2
APPROVED		TITLE
DE APPR.		PLACARD, INSTRUCTIONS
DATE	10.06.25	SCALE
		NTS

PROPERTY OF DART AEROSPACE LTD
THIS DOCUMENT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS
WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation				Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐				Other/Details: 			
Completed By 				Lead hand / Supervisor 			
QC / QA Coordinator 							



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044416



Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044416

PO Date: 9/3/19

Due Date: 9/12/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

SEP 09 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199804	D3012-1P			Decal : AS PER DWG D3012 REV. A	Firmed	-	9/12/19	12 pcs	0 pcs 12x	12 pcs AT	\$6.6666/pcs	\$80.00 SEP 23 2019
2	199805	D3012-3P			Decal : AS PER DWG D3012 REV. A	Firmed	-	9/12/19	12 pcs	0 pcs 12x	12 pcs AT	\$6.6666/pcs	\$80.00 SEP 23 2019
3	199729	D4085-3P			Placard, Instructions : AS PER DWG D4085 REV. C	Firmed	-	9/12/19	24 pcs	0 pcs 24x	24 pcs AT	\$6.6666/pcs	\$160.00 SEP 23 2019 61 9-89
4	199807	D4721-1P			Decal D4721-1 As Per Dwg D4721 Rev. A	Firmed	-	9/12/19	12 pcs	0 pcs 12x	12 pcs AT	\$6.6666/pcs	\$80.00 SEP 23 2019
Grand Total:													\$400.00

CL



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044416



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 9/9/19 8:31 AM Dart.Lavoie.Chantal

Studio SL2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 48499
Date: 09/10/2019
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Business No.: 825007651RT0001

Quantity	Unit	Description	Tax	Unit Price	Amount
12		D3012-1P.	H	6.6667	80.00
12		D3012-3P.	H	6.6667	80.00
24		D4085-3P.	H	3.3333	80.00
12		D4721-1P.	H	6.6667	80.00
PO# HB044416					
Attn: Chantal Lavoie					
Subtotal:					320.00
H - HST					
HST					41.60
RECEIVED SEP 10 2019 DART AEROSPACE LTD.					
Studio SL2 HST: #HST					
Shipped By:				Total Amount	361.60
Tracking Number:				Amount Paid	0.00
Comment: WO25917				Amount Owing	361.60
Sold By:					

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

HB04416

Packing Slip#

WO#25917

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name): D3012-1P, D3012-3P,
D4085-3P, D4721-1P.

Quantity:

12, 12, 24, 12

Certification:

We hereby certify that:

DAS
61
9-89

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Sept 10, 20

Authority:

3m

Approval:

Valerie Young

Signature:



Date: (yyyy/mm/dd)

2019/09/10

Title:

Office Admin.